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# **Subpart K - Ferroalloy Production**

🖶 A printer-friendly version (pdf) (18 pp, 8,213K) of GHG reporting instructions for this subpart

Please select a help topic from the list below:

- Using e-GGRT to Prepare Your Subpart K Report
  - Subpart K Summary Information for this Facility
  - Subpart K Furnace Information for Furnaces NOT Monitored by CEMS
  - Subpart K Furnace Information for Furnaces Monitored by CEMS
  - Subpart K Emissions Information for Furnaces NOT Monitored by CEMS
  - Subpart K Emissions Information for Furnaces Monitored by CEMS
- Using Subpart K Calculation Spreadsheets
- · Carry forward of data from previous submissions into RY2011 forms
- Subpart K Rule Guidance
- Subpart K Rule Language (eCFR)

Additional Resources:

- Part 98 Terms and Definitions
- Frequently Asked Questions (FAQs)
- Webinar Slides

# Using e-GGRT to Prepare Your Subpart K Report

Subpart K consists of facilities that use pyrometallurgical techniques to produce any of the following metals: ferrochromium, ferromanganese, ferromolybdenum, ferronickel, ferrosilicon, ferrotitanium, ferrotungsten, ferrovanadium, silicomanganese, or silicon metal.

This page provides an overview of subtopics that are central to Subpart K reporting. This information is entered from the e-GGRT Subpart K Overview web form shown If you previously reported for Reporting Year (RY) 2010, the Agency has carried some of your RY2010 data forward and entered it in your RY2011 forms to reduce reporting burden. It is still your responsibility to review and assure that all the information in your submission is correct, but the Agency believes that most of the data which is carried forward is unlikely to change significantly from year to year. For more information about carry forward data, please see the Carry forward of data from previous submissions into RY2011 forms help content.

below. Each topic represents a key web form(s) you where you need to enter information:

- Subpart K Summary Information for this Facility
- Subpart K Furnace Information
- Subpart K Emissions Information
- Subpart K Validation Report

EPA Environm	ental Protection		e-6	IGKT 🍝
OME FACILITY REGISTR	ATION FACILITY MANAGEMENT	DATA REPORTING	Electronic Green Rep	orting Tool
			Hello, elaint	elee   My Profile   Logoul
e-GGRT Help Ising e-GGRT for Subpart K sporting	ABC Petroleum Subpart K: Ferroalloy Subpart Overview	Production (2011)		
	OVERVIEW OF SUBPART REP Subpart K requires affected facili (CH4) from each electric arc fum fumace and then enter Greenhou electric arc fumace and for your reporting, please use the e-GGR	ORTING REQUIREMENTS ties to report carbon dioxide (CO2) and metl ace. First, use this page to identify each ele se gas (CHG) data required by Subpart K f facility. For additional information about Sub T Help link(s) provided.	BPA has insited an deadline for reporting inputs to emission eq emitters. See 76 FR 5 25, 2011). In accorda e-OGRT is not curren as inputs to emission	de that deters the data elements used as uations for direct 3057 (published August nee with the rule, thy collecting data used equations.
			Subpart K:	View Validation
	SUBPART K SUMMARY INFORM	ATION FOR THIS FACILITY		
	# of Furnaces	Ferroalloy pr	oduct production capacity (for	(S)
	ELECTRIC ARC FURNACES			
	Name/ID none entered	CO2 (metric tons)	CHs (metric tons) Status <sup>1</sup>	Delete
	ADD a Furnace ELECTRIC ARC FURNACES (FUI)	RNACES MONITORED BY CEMS)		
	Name/ID		CH4 (metric tons) Status <sup>1</sup>	Delete
	none entered			
	ADD a Furnace Monitored by C	EMS		
	★ Facility Overview			
	<sup>1</sup> A status of "Incomplete" means the validation messages in your Validati subpart you will not see this link).	at one or more required data elements are inco on Report by clicking the "View Validation" link	mplete. For details, refer to the Da above (Note: if there are no validat	ata Completeness tion messages for this
work Reduction Act Burde	a Statement   Contact Us		e-GGRT RY	2011.R.12   K(overwie

The end of the page provides links you can use for more detailed information and instructions on entering required information related to each of these topics.

# Subpart K Summary Information for this Facility

Subpart K requires you to report the following data about your facility:

- The annual facility ferroalloy product production capacity (this value must be entered into e-GGRT, in short tons)
- Number of electric arc furnaces reported (this value is calculated by e-GGRT)

# **Subpart K Furnace Information**

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The required electric arc furnace (EAF) information and the forms associated with required EAF information is entered into e-GGRT are different for EAFs that are monitored by a Continuous Emissions Monitoring System (CEMS) and EAFs that are NOT monitored by a CEMS.

As a result, separate help content has been created in this subpart for entering EAF information for EAFs monitored by CEMS and EAFs NOT monitored by CEMS.

For each EAF NOT monitored by CEMS at your facility, Subpart K requires you to report the following information:

- A unique name or identifier, plus optional description for this EAF (see also About Unique Unit Names)
  - The following data for each input and output associated with the EAF:
    - A unique name or identifier
      - The general type of input or output

For each EAF monitored by CEMS at your facility, Subpart K requires you to report a unique name or identifier, plus optional description for the EAF (see also About Unique Unit Names).

# **Subpart K Emissions Information**

The required emissions information and the manner by which required emissions information is entered into e-GGRT is different for EAFs that are monitored by a Continuous Emissions Monitoring System (CEMS) and EAFs that are NOT monitored by a CEMS.

As a result, separate help content has been created in this subpart for entering emissions information for EAFs monitored by CEMS and EAFs NOT monitored by CEMS.

For each EAF that is NOT monitored by CEMS at your facility, Subpart K requires the following emissions information:

- The annual CO<sub>2</sub> process emissions (the output of Equation K-1, in metric tons)
- For each EAF used for the production of a ferroalloy listed in Table K-1, the annual CH4 process emissions (the output of Equation K-3, in metric tons)\*
- For each Input and Output assigned to an electric arc furnace, Subpart K collects the following data:
  - The method used to determine carbon content (Provided by supplier, ASTM E1941-04, ASTM D5373-08, or ASTM C25-06)
  - An indication if a missing data procedure was used or analysis was repeated to determine carbon content
  - The procedure used to develop substitute data for monthly mass, if applicable (Purchase records or Other)
  - The number of months that missing data procedures were followed to determine monthly mass

\*Note, reporting of CH4 process emissions is only required for ferroalloy types listed in Table K-1. If you do not produce a ferroalloy type listed in this table, enter "0" for your emissions.

#### For each CEMS Monitoring Location, provide the following information:

- A unique unit name or identifier for the CML (see also About Unique Unit Names)
- An optional description or label for the CML
- The configuration of processes or process units that are monitored by the CML:
  - Single process or process unit that exhausts to a dedicated stack
    - Multiple processes or process units that share a common stack
  - Process or process unit that shares a common stack with one or more stationary fuel combustion units
- The name of each fuel combusted in the unit(s) monitored by the CEMS
- The Tier 4/CEMS methodology start and end dates
- The cumulative total of hourly CO<sub>2</sub> mass emissions for each quarter of the reporting year (metric tons) (*Do not cumulate emissions data between quarters*)
- The total annual CO<sub>2</sub> mass emissions measured by the CEMS (metric tons)
- An indication whether emissions reported for the CEMS include emissions calculated according to 98.33(a)(4)(viii) for a slipstream that bypassed the CEMS
- The total annual biogenic CO<sub>2</sub> emissions from the combustion of all biomass fuels combined (metric tons) (if not applicable, enter '0')
- The total annual non-biogenic CO<sub>2</sub> emissions which includes fossil fuel, sorbent, and process CO<sub>2</sub> emissions (metric tons)
- The total annual CH<sub>4</sub> and N<sub>2</sub>O emissions associated with the combustion of all Table C-2 fuels combusted in all processes/process units

monitored by the CEMS derived from application of Equation C-10 (metric tons) (*if there are no combustion emissions in this CML, please enter '0*)

- The total number of source operating hours in the reporting year
- The total operating hours in which a substitute data value was used in the emissions calculations for the CO<sub>2</sub> concentration parameter
- The total operating hours in which a substitute data value was used in the emissions calculations for the stack gas flow rate parameter
  If moisture correction is required and a continuous moisture monitor is used, the total operating hours in which a substitute data value was used in the emissions calculations for the stack gas moisture content parameter
- An indication of the process units monitored by the CML

# Subpart K Validation Report

You can use the Validation Report to assist with the completeness and quality of your reporting data.

You should use the Validation Report to check your work. The Validation Report performs two types of checks:

- Data Completeness: Data that are required for reporting are missing or incomplete.
- Data Quality: Data are outside of the expected range of values.

You may view the Validation Report at any time.

Note that the Validation Report is intended to assist users in entering data, but it is not an indication that the reporter has entered all necessary information, nor is it an indication that the reporter is in compliance with part 98. Furthermore a negative finding on the validation report is not a guarantee that a data element was entered incorrectly.

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### See Also

Screen Errors Subpart K Summary Information for this Facility Subpart K Furnace Information for Furnaces NOT Monitored by CEMS Subpart K Furnace Information for Furnaces Monitored by CEMS Subpart K Emissions Information for Furnaces NOT Monitored by CEMS Subpart K Emissions Information for Furnaces Monitored by CEMS Subpart Validation Report

# Subpart K Summary Information for this Facility

This page provides a description of how to enter Subpart K Ferroalloy Production summary information about this facility.

#### Adding or Updating Summary Information for this Facility

To add or update summary information for this facility, locate the SUBPART K SUMMARY INFORMATION FOR THIS FACILITY table on the Subpart Overview page and click OPEN.

ME FACILITY REGIST	RATION FACILITY MANAGEMENT	T DATA REPORTING		Electronic Greenhouse Reporting	Gas Tool
e-GGRT Help ing e-GGRT for Subpart K	ABC Petroleum Subpart K: Ferroall	loy Production (2011)		new, examender (	wy Prone   Log
oring	OVERVIEW OF SUBPART F Subpart K requires affected fa (CH4) from each electric arc f furnace and then enter Green electric arc furnace and for y reporting, please use the e-G	REPORTING REQUIREMENTS acilities to report carbon dioxide (CO2) a fumace. First, use this page to identify shouse gas (GHG) data required by Sub our facility. For additional information at GRT Help link(s) provided.	and methane each electric arc part K for each lout Subpart K	EPA has finalized a rule that descline for reporting data el inputs to emission equations emitters. See 76 FR 53057 (r 25, 2011). In accordance w e-QRT is not currently cole as inputs to emission equatio	defers the lements used as for direct sublished August hithe rule, ctiling data used ns.
	SUBPART K SUMMARY INFO	DRMATION FOR THIS FACILITY		Subpart K: View	Validation
	# of Furnaces	Ferroz	illoy product produc	tion capacity (tons)	_
	0				OPEN
	0 ELECTRIC ARC FURNACES				OPEN
	0 ELECTRIC ARC FURNACES Name/ID	CO2 (metric tons)	CH4 (metri	c tons) Status <sup>1</sup>	OPEN
	0 ELECTRIC ARC FURNACES Name/ID none entered	CO2 (metric tons)	CH4 (metri	e tons) Status <sup>1</sup>	Dele
	0 ELECTRIC ARC FURNACES Name/ID none entered ADD a Fumace	CO2 (metric tons)	CH4 (metri	c tons) <mark>Status<sup>1</sup></mark>	Dele
	0 ELECTRIC ARC FURNACES Name/ID none entered ADD a Furnace ELECTRIC ARC FURNACES (	CO2 (metric tons)	CH4 (metri	c tons) Status <sup>1</sup>	Dele
	0 ELECTRIC ARC FURNACES Name/1D none entered & ADD a Furnace ELECTRIC ARC FURNACES ( Name/1D	CO2 (metric tons)	CH4 (metri CH4 (metri	c tons) Status <sup>1</sup>	Dele
	0 ELECTRIC ARC FURNACES Name/ID none entered	CO2 (metric tans)	CH4 (metri CH4 (metri	c tone) Status <sup>1</sup>	Dele
	0 ELECTRIC ARC FURNACES Name/ID none entered ADD a Fumace ELECTRIC ARC FURNACES ( Name/ID none entered ADD a Fumace Montored E	CO2 (metric tana)	CH4 (metri CH4 (metri	c tons) Status <sup>1</sup>	Dele
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	D ELECTRIC ARC FURNACES Name/ID none etered ADD a Furnace ELECTRIC ARC FURNACES ( Name/ID none etered ADD a Furnace Mentered I etered	CO2 (netric lans)	CH± (metri CH± (metri	c tons) Status <sup>1</sup>	Dele

Subpart K requires you to report the following data about your facility:

- The annual facility ferroalloy product production capacity (this value must be entered into e-GGRT, in short tons)
- Number of electric arc furnaces reported (this value is calculated by e-GGRT)

When you have entered the required information, click SAVE. You should then return to the Subpart K Overview page.

	States mental Protection	e-GGRT 🔑
HOME FACILITY REGIST	TRATION FACILITY MANAGEMENT DATA REPORTING	Electronic Greenhouse Gas Reporting Tool
		Helio, elaine lee   My Profile   Logout
🕜 e-GGRT Help	ABC Petroleum	
Using e-GGRT for Subpart K reporting	Subpart K: Ferroalloy Production (2011) Subpart Overview * Subpart K Summary Information	
	SUBPART K SUMMARY INFORMATION Subpart K requires a facility to report the facility information described below. For additional information about the facility information required by Subpart K, please the e-GGRT Help Ink(s) provided.	ruse
	Annual facility ferroalloy (tons) product production capacity	
	Number of electric arc furnaces () reported	

#### Back to Top

#### See Also

Screen Errors Using e-GGRT to Prepare Your Subpart K Report Subpart K Furnace Information for Furnaces NOT Monitored by CEMS Subpart K Furnace Information for Furnaces Monitored by CEMS Subpart K Emissions Information for Furnaces NOT Monitored by CEMS Subpart K Emissions Information for Furnaces Monitored by CEMS Subpart Validation Report

# Subpart K Furnace Information for Furnaces NOT Monitored by CEMS

This page provides step-by-step instructions on how to enter and edit Subpart K Ferroalloy Production furnace information.

#### Step 1: Add an electric arc furnace (EAF)

To add an EAF that is NOT monitored by a CEMS, find the ELECTRIC ARC FURNACES table on the Subpart Overview page and click the link titled "ADD a Furnace."

To edit or update identification information for an EAF, click the edit icon or the Name/ID link located in the first column of the table.

To delete an EAF, click the delete icon or red "x" located in the last column of the table.



#### Step 2: Indicate CEMS utilization for a furnace

For each EAF, confirm whether or not the EAF utilizes CEMS.

Note that when adding a new EAF you are prompted to answer the CEMS question immediately (the answer to this question will default to "No" for EAF added using the "ADD a Furnace" link and will default to "Yes" for units added using the "ADD a Furnace Monitored by CEMS" link).

The CEMS response may be changed here and the EAF information will be relocated to the appropriate table on the Subpart Overview page.

When finished, click SAVE. You will then be directed to another Add/Edit a Unit form.



#### Step 3: Enter required furnace information

For each EAF NOT monitored by CEMS at your facility, Subpart K requires you to report the following information:

- A unique name or identifier, plus optional description for this EAF (see also About Unique Unit Names)
- · The inputs and outputs associated with the EAF



#### Step 4: Enter required input/output information

To add an input or an output, click "Add an Input" or "Add an Output" below each respective table and enter the following required information:

- For each input add a unique name or identifier.
- Select from the dropdown table, the general type of input or output (Reducing Agent, Electrode, Ore, Flux, Product, or Non-Product Outgoing)

When you are finished entering the required information for an input or output, click SAVE. You will be directed back to the Add/Edit a Unit form.



#### Step 5: Save all entered information for an EAF

When you are finished entering all required information for a EAF, click SAVE. You will then be directed to the Subpart Overview page. You should see the furnace you just entered listed in the ELECTRIC ARC FURNACE table.



### Step 6: Repeat Steps 1-5

Repeat Steps 1-5 until all EAFs have been added for your facility. You should then see all EAFs at your facility listed in the ELECTRIC ARC FURNACE SUMMARY TABLE.

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#### See Also

Screen Errors Using e-GGRT to Prepare Your Subpart K Report Subpart K Summary Information for this Facility Subpart K Furnace Information for Furnaces Monitored by CEMS Subpart K Emissions Information for Furnaces NOT Monitored by CEMS Subpart K Emissions Information for Furnaces Monitored by CEMS Subpart Validation Report

# Subpart K Furnace Information for Furnaces Monitored by CEMS

This page provides step-by-step instructions on how to enter and edit Subpart K Ferroalloy Production furnace information.

## Step 1: Add an electric arc furnace (EAF)

To add an EAF that is monitored by a CEMS, find the ELECTRIC ARC FURNACES (Furnaces Monitored by CEMS) table on the Subpart Overview page and click the link titled "ADD a Furnace Monitored by CEMS."

To edit or update identification information for an EAF, click the edit icon or the blue hyperlinked Name/ID link located in the first column of the table.

To delete an EAF, click the delete icon or red "x" located in the last column of the table.



#### Step 2: Indicate CEMS utilization for a furnace

For each EAF, confirm whether or not the furnace utilizes CEMS.

Note that when adding a new EAF you are prompted to answer the CEMS question immediately (the answer to this question will default to "No" for EAF added using the "ADD a Furnace" link and will default to "Yes" for units added using the "ADD a Furnace Monitored by CEMS" link).

The CEMS response may be changed here and the EAF information will be relocated to the appropriate table on the Subpart Overview page.

When finished, click SAVE. You will then be directed to the next Add/Edit a Unit form.



#### Step 3: Enter required information for an EAF

For each EAF monitored by CEMS at your facility, Subpart K requires you to report a unique name or identifier, plus optional description for the EAF (see also About Unique Unit Names).

When you are finished entering the required information for an EAF, click SAVE. You will then be direct back to the Subpart Overview form. You should now see the furnace you just identified listed in the ELECTRIC ARC FURNACES (Furnaces Monitored by CEMS) table.



#### Step 4: Repeat Steps 1-3

Repeat Steps 1-3 until all EAFs have been added for your facility and you see all EAFs monitored by CEMS listed in the ELECTRIC ARC FURNACES (Furnaces Monitored by CEMS) table.

#### Back to Top

#### See Also

Screen Errors Using e-GGRT to Prepare Your Subpart K Report Subpart K Summary Information for this Facility Subpart K Furnace Information for Furnaces NOT Monitored by CEMS Subpart K Emissions Information for Furnaces NOT Monitored by CEMS Subpart K Emissions Information for Furnaces Monitored by CEMS Subpart Validation Report

# Subpart K Emissions Information for Furnaces NOT Monitored by CEMS

This page provides step-by-step instructions on how to enter and edit Subpart K Ferroalloy emissions information for electric arc furnaces (EAFs) that are NOT monitored by a Continuous Emissions Monitoring System (CEMS).

#### Step 1: Select a unit

To select a unit for which to enter emissions data, find the unit in the ELECTRIC ARC FURNACES table and click OPEN.



### Step 2: Equation K-1 and K-3 Summary and Result

For each EAF that is NOT monitored by CEMS at your facility, Subpart K requires the following emissions information:

- The annual CO<sub>2</sub> process emissions (the output of Equation K-1, in metric tons)
- For each EAF used for the production of a ferroalloy listed in Table K-1, the annual CH<sub>4</sub> process emissions (the output of Equation K-3, in metric tons). Note, reporting of CH<sub>4</sub> process emissions is only required for ferroalloy types listed in Table K-1. If you do not produce a ferroalloy type listed in this table, enter "0" for your emissions.

For assistance in calculating CO<sub>2</sub> and CH<sub>4</sub> process emissions for an EAF, access the calculation spreadsheets for this subpart by clicking one of the links titled "Use K-1, K-3 spreadsheet to calculate," located below the red emissions data entry boxes, then follow the provided instructions.

### Step 3: Input and Output values

For each Input and Output assigned to an electric arc furnace, Subpart K collects the following data:

- The method used to determine carbon content (Provided by supplier, ASTM E1941-04, ASTM D5373-08, or ASTM C25-06)
- An indication if a missing data procedure was used or analysis was repeated to determine carbon content
- The procedure used to develop substitute data for monthly mass, if applicable (Purchase records or Other)
- The number of months that missing data procedures were followed to determine monthly mass

Environmental Protection Agency		E-GGKI Electronic Greenbouse Gas
ITY REGISTRATION FACILITY MANAGEMENT	DATA REPORTING	Reporting Tool Helio, Peter Kobylsrek   My Profil
Facility ABC (2010) Subpart K: Ferroalloy Subpart Overview = q (Cems Not U	Production	
GHG DATA AND ASSOCIATED Use this page to enter the GHG c information shown for this electric electric arc fumace. For additiona please use the e-GGRT Help links	INFORMATION Jata required by Subpart K. Please en : arc furnace and inputs/outputs assoo il information about the data collected (s) provided.	er the isted with this on this page, 15 Annual CO <sub>2</sub> (mistric tons) 15
EQUATION K-1 SUMMARY AND F	RESULT	
EC02 = 2	$\frac{14}{12} \times \frac{2000}{2205} \times \sum_{1}^{i} (Mreducing agent_i \times$	C reducing agent; )
+	$\frac{14}{12} \times \frac{2000}{2205} \times \sum_{1}^{m} \left( M_{\text{electrode}} \times C_{\text{e}} \right)$	ectrode <sub>m</sub> )
+4	$\frac{14}{12} \times \frac{2000}{2205} \times \sum_{1}^{h} (M_{ore}_{h} \times C_{ore}_{h})$	$\frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{j} \left( M_{\text{flux}_{j}} \times C_{\text{flux}_{j}} \right)$
- 1	$\frac{14}{12} \times \frac{2000}{2205} \times \sum_{1}^{k} \left( M_{\text{product}_{k}} \times C_{\text{proc}} \right)$	utt <sub>k</sub> )
- 4	$\frac{14}{12} \times \frac{2000}{2205} \times \sum_{1}^{1} (M \text{ non-product outgo})$	ing $_1 \times ^{\mathbb{C}}$ non-product outgoing $_1$ )
Ho	ver over an element in the equation ab	we to reveal a definition of that element.
emissions from an individual EAF	Use K-1, K-3 spreadsheet to calcu	ate
EQUATION K-3 SUMMARY AND R	RESULT	
E <sub>CH4</sub> = .	$\sum_{i=1}^{1} \left( M_{\text{product}_{i}} \times \frac{2000}{2205} \times \text{EF}_{\text{product}_{i}} \right)$	t, )
Ho	ver over an element in the equation ab	we to reveal a definition of that element.
Annual process CH4 emissions from an individual EAF	150 (metric tons)	ate
1 - (NPUT)		
Method used to determine	e carbon content Provided by supplier	*
A missing data procedure was analysis was repeated to de carbon	used or Check if true)	
The procedure used to substitute data for monthly	develop Select	×
ap Number of months that miss procedures were followed to de mont	plicable ing data 0 (months) atermine hly mass	
2 - (OUTPUT)		
Method used to determine	e carbon content Provided by supplier	×
A missing data procedure was analysis was repeated to do carbon	used or  (check if true) (content	
The procedure used to substitute data for monthly an	develop mass, if plicable	×
Number of months that miss procedures were followed to de mont	ing data g (months)	
	,	

#### Step 4: Save Your Data

When you have finished entering Equations K-1 and K-3 results and Input/Output data, click SAVE. You will then be directed back to the Subpart Overview page. The status of data entry for this furnace in the ELECTRIC ARC FURNACES table should now be "Complete" in the Status column.

After you save the data on this page, the next time you open the page, the calculator on the top of the page will display the CO<sub>2</sub> and CH<sub>4</sub> process emissions, rounded to the nearest 0.1 and 0.01 of a metric ton, respectively. The value displayed is for informational purposes only.

#### Step 5: Repeat steps 1-4

Repeat Steps 1-4 until emissions and input/output data has been entered for all EAFs NOT monitored by a CEMS. Once you have entered the emissions information, that status of data entry for all furnaces in the ELECTRIC ARC FURNACES table should now be "Complete" in the Status column. If you have missed something, the validation report messages will help you identify any incomplete entries.

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#### See Also

Screen Errors Using e-GGRT to Prepare Your Subpart K Report Subpart K Summary Information for this Facility Subpart K Furnace Information for Furnaces NOT Monitored by CEMS Subpart K Furnace Information for Furnaces Monitored by CEMS Subpart K Emissions Information for Furnaces Monitored by CEMS Subpart Validation Report

# Subpart K Emissions Information for Furnaces Monitored by CEMS

This page provides step-by-step instructions on how to enter and edit Subpart K Ferroalloy Production emissions information for process units (electric arc furnaces) that are monitored by a Continuous Emissions Monitoring System (CEMS). The CEMS MONITORING LOCATION (CML) Summary table will only appear on the Subpart Overview page when you have added an EAF that is monitored by CEMS in the ELECTRIC ARC FURNACES (Furnaces monitored by CEMS) table.

### Step 1: Add a CEMS Monitoring Location (CML)

To add a CML, click the "Add a CEMS Monitoring Location" link below the CEMS MONITORING LOCATION (CML) SUMMARY table on the Subpart Overview page

1 The screenshot below is from Subpart G and is displayed as an example. The screen for other subparts may differ slightly.

	ates hental Protection	e-GGRT 🔑
HOME FACILITY REGISTR	ATION FACILITY MANAGEMENT DATA REPORTING	Electronic Greenhouse Gas
e-GGRT Help Using e-GGRT for Subpart G	Facility ABC Subpart G: Ammonia Manufacturing (2011) Subpart Overview	
	OVERVIEW OF SUBPART REPORTING REQUIREMENTS Subpart Grequises affected facilities to report cation dioxide (CO2) proce- emissions from each annonia manufacturing process unit and then enter Greenhe (Grein) data required by Subpart G for each annonia manufacturing proce- for your facility. For additional information about Subpart G reporting, plase «-OGRT Hiep (inic)) provided.	EPA has fealaid a rue that adres the state of the search of the search of the search of the state of the search of
	SUBPART G SUMMARY INFORMATION FOR THIS FACILITY	Subpart G: No Validation Messages
	Annual Urea Prod. (metric tons) Quantity	of CO2 used to produce urea (metric tons)
	45.0	40 OPEN
	UNIT SUMMARY	CO2 (metric tons) Statue <sup>1</sup> Delor
	No units have been added	
	4 ADD a Unit	
	Unit Name/Identifier Feedstock Status <sup>1</sup>	Delete
	No units have been added ADD a Unit Monitored by CEMS	
	€ Facility Overview	
	1 A status of "Incomplete" means that one or more required data elements are in	ncomplete. For details, refer to the Data Completeness

### Step 2: Define a CML and report emissions information

For each CEMS Monitoring Location, provide the following information:

- A unique unit name or identifier for the CML (see also About Unique Unit Names)
- An optional description or label for the CML
- The configuration of processes or process units that are monitored by the CML:
  - Single process or process unit that exhausts to a dedicated stack
    - Multiple processes or process units that share a common stack
    - · Process or process unit that shares a common stack with one or more stationary fuel combustion units
- The types of fuel combusted in the unit(s) monitored by the CEMS
- The Tier 4/CEMS methodology start and end dates
- The cumulative total of hourly CO<sub>2</sub> mass emissions for each quarter of the reporting year (metric tons) (Do not cumulate emissions data

between quarters)

- The total annual CO<sub>2</sub> mass emissions measured by the CEMS (metric tons)
- An indication whether emissions reported for the CEMS include emissions calculated according to 98.33(a)(4)(viii) for a slipstream that bypassed the CEMS
- The total annual biogenic CO<sub>2</sub> emissions from the combustion of all biomass fuels combined (metric tons) (if not applicable, enter '0')
- The total annual non-biogenic CO<sub>2</sub> emissions which includes fossil fuel, sorbent, and process CO<sub>2</sub> emissions (metric tons)
- The total annual CH<sub>4</sub> and N<sub>2</sub>O emissions associated with the combustion of all Table C-2 fuels combusted in all processes/process units monitored by the CEMS derived from application of Equation C-10 (metric tons) (*if there are no combustion emissions in this CML, please enter '0*)
- The total number of source operating hours in the reporting year
- The total operating hours in which a substitute data value was used in the emissions calculations for the CO<sub>2</sub> concentration parameter
- The total operating hours in which a substitute data value was used in the emissions calculations for the stack gas flow rate parameter
- If moisture correction is required and a continuous moisture monitor is used, the total operating hours in which a substitute data value
  was used in the emissions calculations for the stack gas moisture content parameter
- The total annual CO2 emissions from the CEMS Monitoring Location (CML) Summary attributable to combustion (metric tons)

Do not leave any of these fields blank. If, for example, your facility has no biogenic CO<sub>2</sub> emissions, enter '0'.

For assistance in calculating annual  $CH_4$  and  $N_2O$  emissions using Equation C-10, access the optional calculation spreadsheet by clicking one of the links titled "Use Equation C-10 spreadsheet to calculate" located below each of the red emissions information data entry boxes and follow the provided instructions

#### Step 3: Identify process units monitored at a CML

To identify the process units monitored at a CML, first click the link titled "ADD/REMOVE a process unit that exhausts to this CEMS Monitoring Location" at the bottom of the page

1 The screenshot below is from Subpart G and is displayed as an example. The screen for other subparts may differ slightly.

FACILITY REGIS	TRATION FACILITY MANAGEMENT	DATA REP	ORTING		Electronic Greenhouse Gas Reporting Tool
					Hello, Peter Kobylanek   My Profile   L
	Subpart G:Ammoni	a Manufa	acturing		
	Subpart G Overview #Add/Edit	CEMS Monit	oring Location		
	CONTINUOUS EMISSION M	ONITORING S	SYSTEM (CEMS) MOR	ITORING	
	Use this page to uniquely ide	ntify each CEM	dS Monitoring Locatio	n (CML) Summary	Total CO <sub>2</sub> from CEMS (or applicable I
	the "ADD/REMOVE a Proces	s Unit" link at	the bottom of the page	e to identify the	
	additional information about the	e data collect	ed on this page, pleas	e use the e-GGRT	Total Biogenic CO2 (metric tons)
					Total Non-biogenic CO2 (metric tons)
	CONFIGURATION				
	CEMS Monitoring*			(40	characters maximum)
	Description (optional)				
	Configuration Type*	Select			×
	Types of fuel combusted in the unit(s) monitored by			(200	characters maximum)
	The CEMS				
	TIER 4 METHODOLOGY INFO Calculation Methodology*	RMATION			
	Start Date	10101/2010			
	End Date	12/31/2010			
	CUMULATIVE CO2 EMISSIONS	s			
		Quarter 1		(metric tons)	
		Quarter 3		(metric tone)	
		Quarter 4		(metric tons)	
	ANNUAL CO2 EMISSIONS	s emissions		(metric tons)	
	(biogenic and non-biogenic b	) measured y the CEMS			
	Check this box to indic emissions reported fo	ate that the			
	include emissions calculate to 98.33(a)(4)(viii) for a slip	d according stream that			
	Total annual biogeni	c CO2 mass		(metric tons)	
	Total annual and blance	emissions		6	
	emissions (includes fossil fu and process CO:	el, sorbent, emissions)		(metric tons)	
	EQUATION C-10 SUMMARY A	ND RESULTS	rN⇒O=0.001 × (H0	A X FF	
		Hover o	wer an element in the	equation above to revea	a definition of that element.
		Enter C If there	H4 and N2O emission are no combustion em	s from only combustion issions from Table C-2	of Table C-2 Fuels directly below. Fuels in this CEMS Monitoring
		Locatio	n, please enter O.		
	Total CH	4 emissions	Lise Founting	(metric tons)	culate
	Total Nat	) emissione	- COS Eduarion	(metric tone)	
	10141 H2	- onnorolis	Use Equation	C-10 spreadsheet to ca	Iculate
		DMATION			
	Total number of source oper	ating hours	(hours)		
	in the rep The total operating hours	orting year	(bours)		
	substitute data value was emissions calculati	used in the ons for CO2	(10416)		
	co The total operation hours	ncentration	(bours)		
	substitute data value was emissions calculations f	used in the or stack gas	(nours)		
	The total energing i	flow rate	( Channel		
	substitute data value was emissions calculations for	used in the or stack gas	(hours)		
	moist (if moisture correction is req	ure content uired and a			
	continuous moisture mon	itor is used)			
	CEMS MONITORING LOCATIO	ON PROCESS	UNITS		
	There are no process units mo	nitored by CE	MS available for select	tion.	
	ADD/REMOVE/EDIT a proce	ess unit that e	exhausts to this CEMS	Monitoring Location	
	SAM0				

On the CML Process Units Selection page, use the check boxes to select the process unit(s) monitored at this CML. This will indicate that the unit(s) selected vent emission through the stack monitored by this CML.

The screenshot below is from Subpart G and is displayed as an example. The screen for other will differ slightly depending on the number of units with emissions monitored by a single CML at your facility.

Click image to expand

⚠

HOME FACILITY REG	ISTRATION FACIL	ITY MANAGEMENT	DATA REPORTING		Electronic Greenbouse Gas Reporting Tool
e-GGRT Help	SUBG 4 (2 Subpart G O IDENTIFY) Use this pr additional in PROCESS U Is this p	210) G:Ammonia reniew = Buster Am ROCESS UNIT(S) ige to select each pr information about this INIT: GASEOUS CE process unit monit Mon SAVE	Manufacturi monia - Add/Edit Pr occess unit that is m page, please use t ms ms ored by the CEMS itering Location?	ng eccess Units ontored by the CML. For the e-GORT Help Ink(b) provided.	Neb, Solia chai (My Hole   Logo

Subpart Y also collects the CO<sub>2</sub> emissions from this CEMS Monitoring Location that are attributable to process CO<sub>2</sub> emissions from this process unit (metric tons).



When finished selecting process unit for the CML and entering additional required information (if applicable), click SAVE. You should then be directed back to the Add/Edit a CML Location form and see the units you selected listed in the CEMS MONITORING LOCATION (CML) PROCESS UNITS table.

#### Step 4: Save entered data for a CML

When you have finished entering data for a CML, click SAVE. You will then return to the Subpart Overview page. You will see the status of data entry for the CML updated to "Complete" in the Status column in the CEMS MONITORING LOCATION (CML) SUMMARY table.

If you don't have all the data, you can enter some now, save it, and finish later by clicking on the hyperlinked name of the CML in the CEMS MONITORING LOCATION (CML) SUMMARY table.

After you save the data on this page, the next time you open the page, the calculator on the top of the page will display the CO<sub>2</sub> process emissions for the CML, rounded to the nearest 0.1 of a metric ton. The value displayed is for informational purposes only.

Note: the screenshot below is from Subpart G and is displayed as an example. The screen for other subparts will differ slightly.

FACILITY REGI	STRATION FACILITY MANAGEMEN	r 🛛 DATA REI	PORTING			Electronic Greenhouse Gas Reporting Tool	
00071144	Eacility ABC (2010)					Hello, Heter Kobylanek   My Hoffel   Loj	
	Subpart G:Ammoni	a Manuf	acturing				
	Subpart G Overview + Add/Edit	Subpart G Overview = Add/Edit CEMS Monitoring Location					
	CONTINUOUS EMISSION M	ONITORING :	SYSTEM (CEM	S) MONITO	ORING		
	Use this page to uniquely ide	ntify each CEI	MS Monitoring	Location (C	ML) Summary	Total CO: from CEMS (or applicable Pa	
	the "ADD/REMOVE a Proces	s Unit" link at	the bottom of	the page to	identify the	75 methodology (meric tons)	
	additional information about th	ne data collec	onitoring Locat ted on this pag	on (CML) S s, please u	se the e-GGR1		
	Help link(s) provided.					Total Biogenic CO2 (meth. tons)	
						Total New Linearie CO: (mobile topo)	
						Total Non-biogenic Coz (mean tons)	
	CONFIGURATION CEMS Monitoring*					(40 characters maximum)	
	Location Name/ID						
	Description (optional)						
	Configuration Tume*						
	Types of fuel combusted	Select				(200 characters maximum)	
	in the unit(s) monitored by the CEMS						
	Calculation Methodology*	01/01/2010					
	Calculation Methodolom/*	12/31/2010					
	End Date	12/3 1/2010					
	CUMULATIVE CO2 EMISSION	5					
		Quarter 1			(metric tor	is)	
		Quarter 2			(metric tor	is)	
		Quarter 3			(metric tor	15)	
		Quarter 4			(metric tor	15)	
	ANNUAL CO2 EMISSIONS						
	Total annual CO2 mas (biogenic and non-biogenic	s emissions ) measured			(metric tor	is)	
	Check this hox to indic	ate that the					
	emissions reported fo include emissions calculate	or the CEMS d according	-				
	to 98.33(a)(4)(viii) for a slip bypasse	stream that the CEMS.					
	Total annual biogen	ic CO2 mass			(metric tor	15)	
	Total annual non-biogen	ic CO2 mass			(metric tor	15)	
	emissions (includes fossil fi and process CO:	iel, sorbent, 2 emissions)					
	EQUATION C-10 SUMMARY A	ND RESULTS					
		CH4 d	r N <sub>2</sub> O = 0.00	$\times$ (HI) <sub>A</sub> $\times$	EF		
		Hover	over an elemen	in the equ	ation above to	reveal a definition of that element.	
		Enter (	H4 and N2O e are no combu:	missions fr ition emiss	om only combu ions from Table	istion of Table C-2 Fuels directly below. a C-2 Fuels in this CEMS Monitoring	
	Tetel O	Locatio	in, please ente	0.			
	Total Ch	a emissions	Use Fr	suation C-1	(metric tor	to calculate	
	Total No.	0 emissions			(metric tor	(a)	
	Total N2		Use Er	puation C-1	] spreadsheet	to calculate	
		NO. ANTION					
	AUDITIONAL EMISSIONS INFO Total number of source oper	JRMATION	0	ours)			
	in the re	porting year					
	The total operating hour substitute data value was	s in which a used in the	0	ours)			
	emissions carculat	ncentration					
	The total operating hour substitute data value was	s in which a used in the	0	ours)			
	emissions calculations f	or stack gas flow rate					
	The total operating hour	s in which a	0	ours)			
	emissions calculations f	or stack gas ture content					
	(if moisture correction is req continuous moisture mon	uired and a itor is used)					
	CEMS MONITORING LOCATE	ON PROCESS	UNITS				
	Process Unit Name/Identifie	r noces:					
	There are no process units mo	nitored by CE	MS available fr	r selection		-	
	CANCEL SAVE	eas und that i	conducts to the	ouns M	mouning Locat		

### Step 5: Repeat Steps 1-4

Repeat Steps 1-4 until emissions information has been entered for all CMLs. If you have missed something, the validation report messages will help you identify any incomplete entries.

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### See Also

Screen Errors Using e-GGRT to Prepare Your Subpart K Report Subpart K Summary Information for this Facility Subpart K Furnace Information for Furnaces NOT Monitored by CEMS Subpart K Furnace Information for Furnaces Monitored by CEMS Subpart K Emissions Information for Furnaces NOT Monitored by CEMS Subpart Validation Report

# **Using Subpart K Calculation Spreadsheets**

These optional spreadsheets are provided to assist reporters in calculating emissions and in keeping records of these calculations.

Reporters are required to keep records of these calculations under 40 CFR 98.3(g) and additional subpart-specific provisions, but are not required to use these spreadsheets or to submit any spreadsheets to EPA.

Spreadsheets may include inputs to emission equations, reporting of which EPA has deferred (See 76 FR 53057, published August 25, 2011, http://www.gpo.gov/fdsys/pkg/FR-2011-08-25/pdf/2011-21727.pdf).

### Overview

A

This help page provides guidance for working with the supplemental Subpart K Calculation Spreadsheet. The guidance provides step-by-step instructions for the following tasks:

- Downloading the Calculation Spreadsheet
- General Information on Using a Calculation Spreadsheet
- Using the Equation K-1, K-3 Calculation Spreadsheet

### **Downloading the Calculation Spreadsheet**

The calculation spreadsheet for Subpart K may be downloaded by clicking the link in the first column of the table below. Users may also jump to instructions for each calculation spreadsheet by clicking the link in the second column.

Calculation Spreadsheet	Instructions	
(click to download)	(click to view)	
Equation K-1, K-3 Calculation Spreadsheet.xls	K-1, K-3 Help	

## **General Information on Using a Calculation Spreadsheet**

The guidance provided in this section applies to calculation spreadsheets for all subparts. Additional guidance specific to Subpart K is provided in the following section.

### **Color coding**

The calculation spreadsheets contain green input cells, gray informational cells, and red-bordered results cells filled with yellow or white. Users should use green input cells to enter all data specific to their facility, unit, or process. Gray informational cells contain parameter names, column and row headings, equation constants and subtotals. Calculation results are displayed in red-bordered results cells filled with yellow or white. For red-bordered, yellow-filled results cells, the values in these cells should be entered in the appropriate and separate calculation spreadsheet (as directed below cell) where additional calculations will be made. For red-bordered, white filled results cells, the values in these cells should be entered in e-GGRT for the appropriate process units. All cells that are not green input cells are locked and cannot be modified.

Green input cell (data entry)
Gray informational cells (locked)
Red-bordered, yellow-filled results cells (enter in appropriate and separate calculation spreadsheet)
Red-bordered, white filled results cells (enter in e-GGRT)

#### **Stop and Warning Messages**

The calculation spreadsheets will display a stop message if the user enters a value that is invalid or a warning message if the user enters a value outside the EPA estimated range for a particular data element. For invalid data entries, the stop messages will not allow a user to proceed and the user must reenter valid data before moving forward. For data entries that are outside the EPA estimated range for a particular data element, the warning messages will allow a user to proceed if the user deems the entered value to be accurate.

# Using the Equation K-1, K-3 Calculation Spreadsheet

Use the Equation K-1, K-3 Calculation Spreadsheet to calculate the annual CO<sub>2</sub> and CH<sub>4</sub> process emissions from an electric arc furnace. A

separate spreadsheet is to be used for each furnace. Users should not use aggregated data from multiple furnaces in a single calculation spreadsheet. The Equation K-1, K-3 Calculation Spreadsheet performs the calculations using Equations K-1 and K-3, provided below (see calculation spreadsheet for definitions of variables).

$$\begin{aligned} \textbf{(Equation K-1)} & \text{E}_{\text{CO2}} = \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{i} \left( M_{reducing agent_{i}} \times C_{reducing agent_{i}} \right) \\ & + \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{m} \left( M_{electrode_{m}} \times C_{electrode_{m}} \right) \\ & + \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{h} \left( M_{ore_{h}} \times C_{ore_{h}} \right) \\ & + \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{i} \left( M_{\text{flux}_{j}} \times C_{\text{flux}_{j}} \right) \\ & - \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{k} \left( M_{product outgoing_{k}} \times C_{product outgoing_{k}} \right) \\ & - \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{l} \left( M_{non-product outgoing_{l}} \times C_{non-product outgoing_{l}} \right) \end{aligned}$$

Begin by entering the facility name, your name, the furnace name or identifier, the reporting period and any additional comments in the green input cells of the General Information table located immediately below the equations in the calculation spreadsheet. This is for your records.



Next, enter the requested information in the green input cells of the input data tables.

#### Input Data for Reducing Agents

Space for up to five materials is provided.

Use additional copies of this spreadsheet for additional materials (i.e. use multiple spreadsheets to calculate contributions to E<sub>co2</sub> and E<sub>CH4</sub>, and add the contributions prior to entering in eGGRT).

	1=1	1=2	1=3	1=4	1=5
[Mreducing agent i] = Annual mass of reducing agent					
i fed, charged, or otherwise introduced into the					
EAF (tons)					
[Creducing agent ] = Carbon content in reducing					
agent i (percent by weight, expressed as a					

#### Input Data for Electrodes

Space for up to five materials is provided. Use additional copies of this spreadsheet for additional materials.

1						
		m=1	m=2	m=3	m=4	m=5
	[Melectrode m] = Annual mass of carbon electrode					
	m consumed in the EAF (tons)					
	[Celectrode m] = Carbon content of the carbon					
	electrode m (percent by weight, expressed as a					
	decimal fraction)					

#### Input Data for Ore

Space for up to five materials is provided. Use additional copies of this spreadsheet for additional materials. Use additional copies of this spreadsheet for additional materials (i.e. use multiple spreadsheets to calculate contributions to Error and Error and additional copies of this spreadsheet for additional materials.

subject for additional matching (i.e, use manaple spreadsheets to calculate contributions to Eccy and Eccy, and add the contributions prior to entering in court).					
	h=1	h=2	h=3	h=4	h=5
[Moreh] = Annual mass of ore h charged to the					
EAF (tons)					
$[C_{ore h}]$ = Carbon content in ore h (percent by					

#### Input Data for Flux

Space for up to five materials is provided. Use additional copies of this spreadsheet for additional materials. Use additional copies of this spreadsheet for additional materials (i.e, use multiple spreadsheets to calculate contributions to E<sub>ccc2</sub> and E<sub>cr44</sub> and ar

 southeet for additional materials (i.e., use maniple spreadsheets to calculate contributions to EC02 and ECM2, and add the contributions prior to entering in edoltry).					
	j=1	j=2	j=3	j=4	j=5
[M <sub>flux J</sub> ] = Annual mass of flux material j fed,					
charged, or otherwise introduced into the EAF to					
facilitate slag formation (tons)					
<pre>[Cflux ] = Carbon content in flux material j</pre>					
(percent by weight, expressed as a decimal					
for a stimute (					1

#### Input Data for Product

Space for up to five materials is provided. Use additional copies of this spreadsheet for additional materials. Use additional copies of this spreadsheet for additional materials (i.e. use multiple spreadsheets to calculate contributions to Ecco and Eccus and add the contributions prior to entering in eGGRT)

	k=1 or i=1	k=2 or i=2	k=3 or i=3	k=4 or i=4	k=5 or i=5
[Mproduct k] = Annual mass of alloy product k tapped from EAE (tops)					
[Cproduct a] = Carbon content in alloy product k (percent by weight, expressed as a decimal fraction)					
[EF <sub>product</sub> ] = CH <sub>4</sub> emission factor for alloy product i from Table K-1 in this subpart (kg of CH4 emissions per metric ton of alloy product i)					

#### Input Data for non-Product Outgoing Material

Space for up to five materials is provided. Use additional copies of this spreadsheet for additional materials.

Use additional copies of this spreadsheet for additional materials (i.e, use multiple spreadsheets to calculate contributions to E<sub>CO2</sub> and E<sub>CH4</sub>, and add the contributions prior to entering in eGGRT).

	l=1	1=2	1=3	1=4	I=5
[Mnon-product outgoing i] = Annual mass of non-					
product outgoing material I removed from EAF					
(tons)					
[Cnon-product outgoing i] = Carbon content in non-					
product outgoing material I (percent by weight,					
expressed as a decimal fraction)					

The calculation spreadsheet will then calculate the annual CO<sub>2</sub> and CH<sub>4</sub> process emissions from this electric arc furnace. The calculated values will be displayed in red-bordered cells in the K-1, K-3 Results tables at the bottom of the spreadsheet. This value should be entered in e-GGRT for this furnace.

# Annual CO<sub>2</sub> Emissions (metric tons) from Equation K-1



Enter this value in e-GGRT